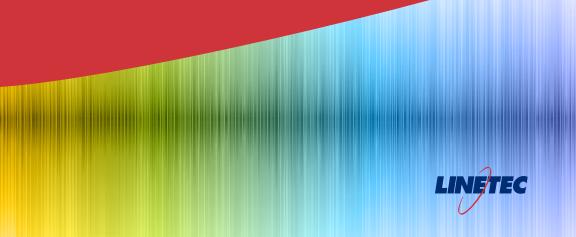
FINISHES STORY FINISH FINIS



BE INSPIRED

Select Color with Confidence

UNLIMITED COLOR CHOICES

Linetec's in-house computerized blending offers you an unlimited choice of colors. We provide custom color matching service and reliable lead times on custom color orders. Color consistency is exceptional from batch to batch and project to project.

REQUEST COLOR SAMPLE CHIPS

Linetec's Select & Spec tool gives you the opportunity to view multiple color palettes and order painted aluminum samples online. Our goal is to supply architects and design professionals seeking long-lasting finishes with the right color choices for envisioning projects.

Email PaintSamples@Linetec.com or visit Linetec.com and use our Select & Spec Tool to order samples.

These colors are reproduced as closely as possible to the actual paint coatings and are to used only as a guide.

PREMIER OPTIONS

Premier Colors require additional processing, lead times and cost. Please indicate desired paint system when ordering (70%, 50% or Baked Enamel).



STANDARD OPTIONS

Standard Colors are two coat in-house blendable paints. Normal lead times apply. Please indicate desired paint system when ordering (70%, 50% or Baked Enamel).





PAINTING Linetec enjoys partnerships with PPG, Sherwin Williams and Akzo Nobel, the leading manufacturers of high-performance architectural Kynar® and Hylar® PVDF coatings. With over 50,000 unique colors in our palette and the ability to match almost any color in-house, Linetec will provide the perfect color for your project.

QUALITY Through the use of our five-stage chrome pretreatment system and our highly automated paint line, Linetec produces top quality finishes with consistent results and warranted coatings. With this technology and our Quality Assurance team inspecting every job for color, mil thickness, appearance and multiple other performance specifications, you can be assured of the best possible finish.

CARE & CLEANING The Kynar and Hylar PVDF based products that meet AAMA 2604 and AAMA 2605 specifications are warranted to retain their color and gloss level for many years. To ensure they retain their original beauty, these highly durable finishes should be cleaned occasionally. When selecting a cleaning solution use mild soap solutions; avoid using strong acid or alkali cleaners as they may damage the finish. For additional information regarding care and cleaning contact your Linetec representative or visit www.linetec.com.

MATERIAL SIZE GUIDELINES

STANDARD

CUSTOM / OVERSIZE

Length 28' 6" (342") Height 6' (72") Width 2' 4" (28")

Length 30' (360") Height 8' (96") Width 2' 4" (28")

Weight per load 150 lbs per line attach. (600 lb.max.)

Weight per load 1000 lbs maximum

AAMA PAINT SPECIFICATIONS

South Florida Weathering	AAMA 2605	AAMA 2604	AAMA 2603
Color Retention	10 yrs - fade = 5 Delta E	5 yrs - fade = 5 Delta E	1yr - "slight" fade
Gloss Retention	10 yrs - 50% retention	5 yrs - 30% retention	No specification
Erosion Resistance	10 yrs -10% loss	5 yrs -10% loss	No specification
Chalk Resistance	10 yrs - chalk = 8	5 yrs - chalk = 8	1 yr -"slight" chalk
Accelerated Testing	AAMA 2605	AAMA 2604	AAMA 2603
Salt Spray	4,000 hours	3,000 hours	1,500 hours
Humidity	4,000 hours	3,000 hours	1,500 hours
Compliant Systems	AAMA 2605	AAMA 2604	AAMA 2603
	70% Kynar 500® PVDF	50% Kynar® PVDF	Baked Enamel
	70% Hylar 5000® PVDF	70% Hylar® PVDF	