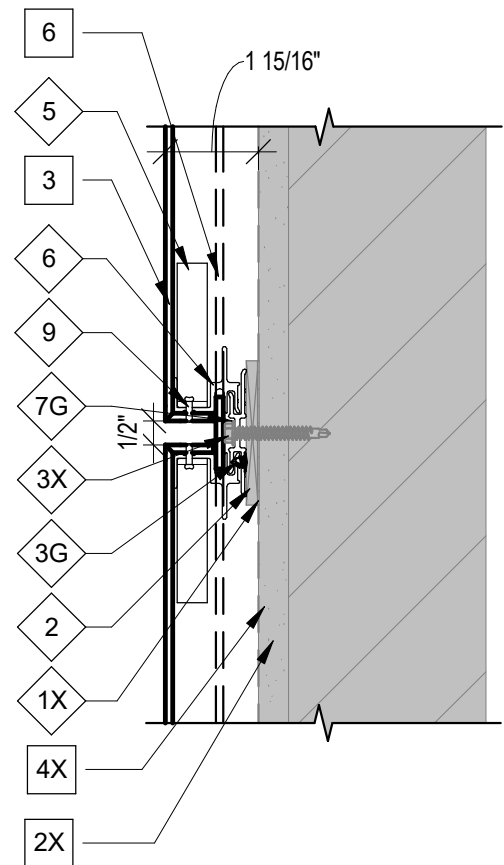


1 R4000 VERTICAL JOINT DETAIL
O400 SCALE: 3" = 1'-0"



2 R4000 HORIZONTAL JOINT DETAIL
O400 SCALE: 3" = 1'-0"

.HARDWARE AND MATERIAL SCHEDULE

HARDWARE

1X	SELF-SEALING TAPE NOT BY CEI
2	1/4" SHIM BY CEI, REQUIRED
3B	#10-16x1" PFH TEK-3 BY CEI
3G	#6x3/8" WFH TEK-3 BY CEI
3N	SX3-D12 BI-MET BY CEI
3Q	TUF-S 6x9-A4 BY CEI
3R	LEVELING BOLT, 1/4"x5/8" BY CEI
3U	SX3-D10
3X	FASTENER NOT BY CEI
4	WEEP SCREEN
5	ALUM. CORNER KEY BY CEI, F.I.
6	ALUM. FRAME BY CEI, F.I.
7G	ALUMINUM WALL CLIP BY CEI
7K	ALUMINUM CLIP BY CEI
7L	C-PLANK CLIP BY CEI
9	POP RIVET BY CEI, F.I.
17	1" HAT CHANNEL BY CEI
17X	1" HAT CHANNEL NOT BY CEI

.HARDWARE AND MATERIAL SCHEDULE

18	2" Z CHANNEL NOT BY CEI
20	ALUMINUM RAIL
MATERIAL	
1X	INSULATION NOT BY CEI
2X	WEATHER RESISTANT BARRIER, NOT BY CEI
3	4MM MCM PANEL BY CEI, F.I.
4X	WALL CONSTRUCTION NOT BY CEI
5X	BACKER ROD & SEALANT NOT BY CEI
6	4MM MCM SPLINE BY CEI
11	HPL PANEL BY CEI
12	0.080" ALUM CLADLOK PANEL BY CEI

GENERAL NOTES

- 18 G.A. STRAPPING MAY BE REQ'D OVER DENSGLASS SUBSTRATE FOR PANEL ATTACHMENT.
- SEE DETAILS FOR FASTENER AND FLASHING SEALING PROCEDURES AS REQUIRED BY AIR BARRIER TYPE USED.
- ALL DIMENSIONS SHALL BE FIELD VERIFIED PRIOR TO FABRICATION.
- KEYNOTES REFER TO THE HARDWARE AND MATERIAL SCHEDULE. KEYNOTES MARKED WITH AN "X" ARE NOT SUPPLIED BY CEI.
- DIAMOND \diamond KEYNOTES REFER TO THE CORRESPONDING ID IN THE HARDWARE SCHEDULE.
- SQUARE \square KEYNOTES REFER TO THE CORRESPONDING ID IN THE MATERIAL SCHEDULE.
- "F.I." IN THE HARDWARE AND MATERIAL SCHEDULES IS AN ABBREVIATION OF "FACTORY INSTALLED".



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**R4000 ONLINE
TYPICAL DETAILS**

O400